

Bit Type	Bit Size	RPM for Softwood	RPM for Hardwood
Twist	1/16" to 3/16"	3000	3000
	1/4" to 3/8"	3000	1500
	7/16" to 5/8"	1500	750
Brad-point	1/8"	1800	1200
	1/4"	1800	1000
	3/8" to 1/2"	1800	750
	5/8"	1800	500
	3/4"	1400	250
	7/8"	1200	250
	1"	1000	250
Forstner	1/4" to 3/8"	2400	700
	1/2" to 5/8"	2400	500
	3/4" to 1"	1500	500
	1 1/8" to 1 1/4"	1000	250
	1 3/8" to 2"	500	250