



Salice 3/8" Lipped Face Frame Hinge Application

Product #159145

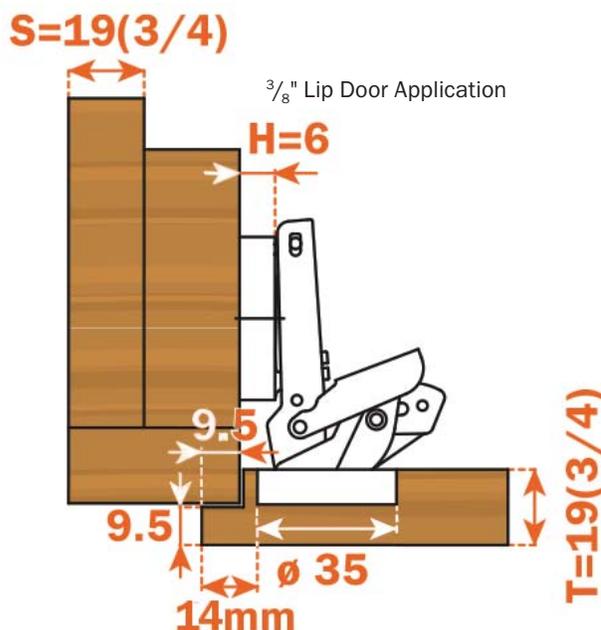
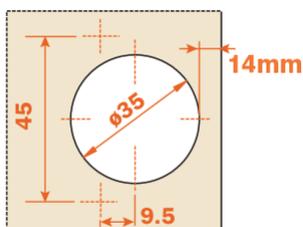
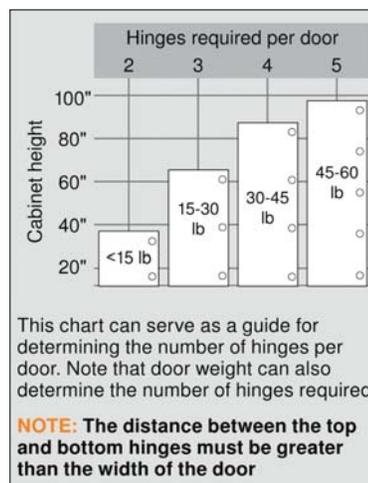
Hinge Mounting Instructions

- Decide on the number of hinges you want to use and mark their centerline locations on the back of the door (see Figure 1).
- Transfer the centerline to the inside of the cabinet.
- Using a 35mm (1 3/8") forstner bit bore the mounting hole for the hinge cup in the back of the door to a depth of 9mm. To insure the proper operation of the installation we suggest that you make a sample and test the fit before actually boring the finished stock.
- Locate the screw hole centerlines for the mounting clip 47mm from the front edge of the cabinet. Align the center of the mounting plate with the hinge centerline previously marked on the inside of the cabinet and install screws.
- With the hinges in the open position simply "clip" the arm to the mounting plate and follow the diagram for "three-way" adjustment! See page 2.

Number of Hinges per Door

There is no general rule. Obviously this depends on the size and weight of the door. We can give you a rough guide for the more standard applications. In special cases (a door with a mirror) we suggest you conduct a trial for yourself.

Fig. 1



Millimeter to inch equivalents - Correspondencia entre pulgadas y milímetros

mm	1	1.5	2	3	4	5	5.5	6	7	8	9	9.5	10	11	12	13
inch	1/32"	1/16"	3/32"	1/8"	5/32"	3/16"	7/32"	1/4"	9/32"	5/16"	11/32"	3/8"	13/32"	7/16"	15/32"	1/2"
mm	14	15	16	17	17.5	18	19	20	20.5	21	22	23	24	24.5	25.4	
inch	9/16"	19/32"	5/8"	21/32"	11/16"	23/32"	3/4"	25/32"	13/16"	27/32"	7/8"	29/32"	15/16"	31/32"	1"	

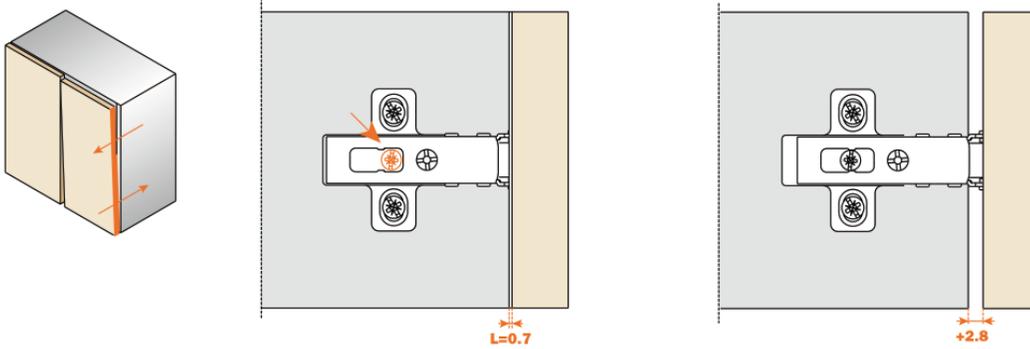


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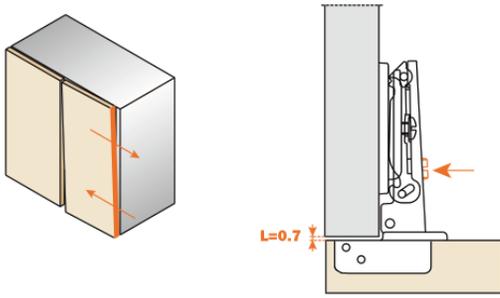
Traditional Depth Adjustment

The hinge fixing screw is slackened and an oval slot on the arm of the hinge enables the door to be adjusted frontally by +2.8mm. finally the fixing screw must be retightened.



Sideways Adjustment

A specially developed technical solution allows the sideways adjustment of the door while maintaining the door gap behind the door ("L" value of 0.7mm). The adjustment screw operates in conjunction with the inner leaf of the hinge arm. the door moves in only one direction - parallel to the carcase and without a gap developing between the door and the carcase. No further adjustments are necessary.



Height Adjustment

By loosening the two fixing screw it is possible to adjust the door vertically by ± 2 mm. The oval holes allow the mounting plate to slide freely in both directions. Finally, the screws must be retightened.

