



## Bottle Stopper Cone Turning Kit - Stainless Steel

Product #150767, 150968



Turning stock sold separately

### General Instructions

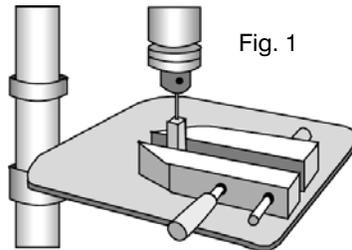
Whether you're a novice turner or a pro, you'll find these projects are all quick and easy to make. Using cut-offs and shorts, the type everyone saves but doesn't know what to do with, you'll find yourself making handsome, custom woodturning projects which are great for gifts or for sale. Wood sold separately.

#### 1. Cutting Blanks

Cut wooden blanks to measure approximately 1 1/2" x 1 1/2" x 2" long.

#### 2. Drilling Blanks

Using and 1 1/32" brad point bit, center and bore a 9/16" deep hole. For harder and denser woods such as Ebony, Cocobolo, and Blackwood use a 9mm brad point bit, center and bore 9/16" deep hole.



#### 3. Mandrel Preparation

1. Mount the bottle stopper mandrel (#149769) on your lathe using a chuck, drill chuck, or Morse Taper driver.
2. Screw the blank onto the mandrel until the wood shoulders against the round stop collar.
3. Support the other end of the blank with the tailstock.

#### 4. Turning Blanks

Turn the blank to your desired shape or design.

#### 5. Finishing the Blanks

Apply a finish of your choice.

#### 6. Assembly

Unscrew the wood from the mandrel. Add a few drops of thick CA or epoxy in the threaded hole of the wood, prior to screwing it onto the stopper. Thread the stainless steel stopper onto the turned blank, and be sure to let the adhesive cure per the manufacturer's recommended time.

#### Related Project Items

- |        |   |
|--------|---|
| 149437 | Instant Bond CA Adhesive Thick 4 oz.            |
| 124270 | System Three 5 Minute Epoxy 1/2 Pint            |
| 149431 | Instant Bond CA Adhesive Thin 4 oz. (finishing) |
| 145982 | Micro-Mesh Pen Sanding Kit                      |

#### Stopper Parts

