



Heavy Duty Lazy Susan Mounting Instructions

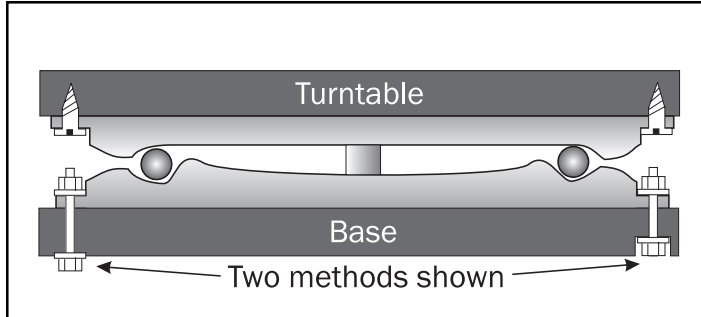


Figure 1

Note:

These mechanisms are designed for heavy-duty use such as on stools, chairs, or for use with heavy objects such as a television set. For this reason they are much tighter than light-duty mechanisms. If your unit seems overly tight, before mounting it you may A) set it on the floor, place one foot and some body weight on the top plate, and swivel it back and forth a few times, or B) sharply tap the back side of the center rivet with a hammer two or three times. The swivel mechanism will also become somewhat looser with repeated use.

Mounting

Mounting procedure is similar for both mechanism types, with the exception of the 3-degree swivel which is directional. It is designed for application on stools and chairs which have a slightly backward tilting back. When mounting this mechanism simply be certain to use it with the word "FRONT", which is stamped on one plate, facing

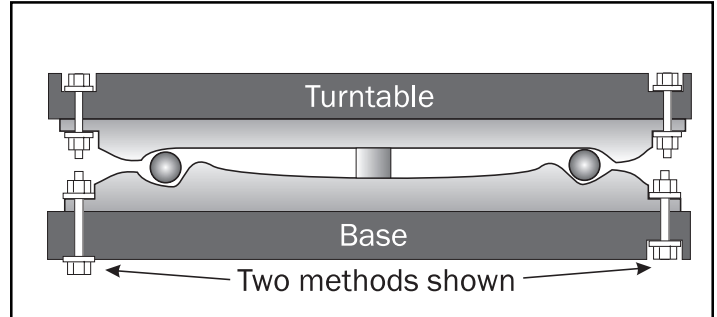


Figure 2

upward and to the front edge of the seat.

To assure a secure mount, sturdy fasteners should be applied to all four slots in both the top and bottom plates of the mechanism. Depending on the application, #12 or #14 carriage, machine or lag bolts may be used. Swivel the mechanism $\frac{1}{8}$ of a turn to offset the holes in the top and bottom plates and mark out for boring. The mounting slots are $5\frac{1}{4}$ " apart on center. Drill holes in turntable and base.

When using lag bolts to secure the turntable or chair seat, insert them first as in Figure 1, then apply the bolts for the base. When securing the turntable or chair seat with carriage or machine bolts, countersink the turntable top for the bolt heads as in Figure 2. Be sure to choose a bolt length and countersink depth which will not interfere with the heads of the bolts for the base. Secure bolts for the base with washers and nut, countersinking the nuts if necessary.